



STEEL HAWG® CUTTERS

CARBIDE-TIPPED MULTIPLE CUTTING EDGES

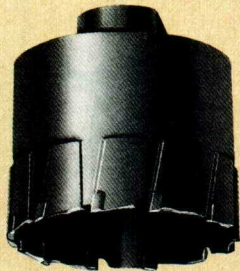
MILWAUKEE STEEL HAWG CUTTERS are high efficient carbide-tipped cutting tools. Alternating inside and outside cutting edges are carefully honed to cut holes rapidly with great precision. STEEL HAWG CUTTERS with their hardened carbide tips, also last longer than regular twist drills. The STEEL HAWG CUTTERS multiple cutting edges uniformly distribute the cutting over a wider area than a two flute twist drill tip.

STEEL HAWG CUTTERS WITH SEPARATE THREADED ARBOR

2" Cutting Depth

Sizes 3/4" thru 6" (See threaded arbors on page 54).

Recommended for use with MILWAUKEE Electromagnetic Drill Presses. Metric thread size M18 x 1.5, 4 Lead. Follow RPM recommendation available with cutters.

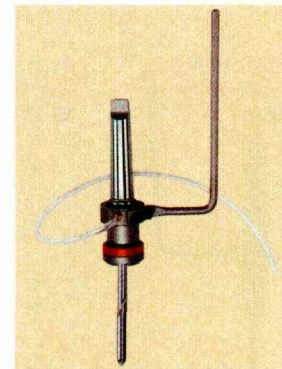


CATALOG NUMBER	DIAMETER	CATALOG NUMBER	DIAMETER	CATALOG NUMBER	DIAMETER	CATALOG NUMBER	DIAMETER
49-57-0750	3/4"	49-57-1562	1-9/16"	49-57-2370	2-3/8"	49-57-3750	3-3/4"
49-57-0812	13/16"	49-57-1625	1-5/8"	49-57-2500	2-1/2"	49-57-3870	3-7/8"
49-57-0875	7/8"	49-57-1687	1-11/16"	49-57-2560	2-9/16"	49-57-4000	4"
49-57-0937	15/16"	49-57-1750	1-3/4"	49-57-2620	2-5/8"	49-57-4120	4-1/8"
49-57-1000	1"	49-57-1812	1-13/16"	49-57-2750	2-3/4"	49-57-4250	4-1/4"
49-57-1062	1-1/16"	49-57-1875	1-7/8"	49-57-2870	2-7/8"	49-57-4370	4-3/8"
49-57-1125	1-1/8"	49-57-1937	1-15/16"	49-57-3000	3"	49-57-4500	4-1/2"
49-57-1187	1-3/16"	49-57-2000	2"	49-57-3120	3-1/8"	49-57-4620	4-5/8"
49-57-1250	1-1/4"	49-57-2060	2-1/16"	49-57-3250	3-1/4"	49-57-4750	4-3/4"
49-57-1312	1-5/16"	49-57-2120	2-1/8"	49-57-3370	3-3/8"	49-57-5000	5"
49-57-1375	1-3/8"	49-57-2250	2-1/4"	49-57-3500	3-1/2"	49-57-5500	5-1/2"
49-57-1437	1-7/16"	49-57-2310	2-5/16"	49-57-3620	3-5/8"	49-57-6000	6"
49-57-1500	1-1/2"						

QUIK-LOK STEEL HAWG CARBIDE-TIPPED CUTTERS

CATALOG NUMBER	DIAMETER mm (dec. equiv.)	CATALOG NUMBER	DIAMETER mm (dec. equiv.)	CATALOG NUMBER	DIAMETER mm (dec. equiv.)	CATALOG NUMBER	DIAMETER mm (dec. equiv.)
49-57-0253	13 (.512)	49-57-1210	31 (1.220)	49-57-1900	49 (1.929)	49-57-2623	67 (2.638)
49-57-0566	14 (.551)	49-57-1254	32 (1.260)	49-57-1941	50 (1.969)	49-57-2650	68 (2.667)
49-57-0570	15 (.591)	49-57-1316	33 (1.299)	49-57-2004	51 (2.008)	49-57-2700	69 (2.717)
49-57-0628	16 (.630)	49-57-1340	34 (1.339)	49-57-2063	52 (2.047)	49-57-2753	70 (2.756)
49-57-0691	17 (.669)	49-57-1379	35 (1.378)	49-57-2100	53 (2.087)	49-57-2800	71 (2.795)
49-57-0700	18 (.709)	49-57-1400	36 (1.417)	49-57-2123	54 (2.126)	49-57-2850	72 (2.835)
49-57-0754	19 (.748)	49-57-1441	37 (1.457)	49-57-2150	55 (2.165)	49-57-2873	73 (2.874)
49-57-0780	20 (.787)	49-57-1504	38 (1.496)	49-57-2200	56 (2.205)	49-57-2900	74 (2.913)
49-57-0816	21 (.827)	49-57-1530	39 (1.535)	49-57-2253	57 (2.244)	49-57-2950	75 (2.953)
49-57-0879	22 (.866)	49-57-1566	40 (1.575)	49-57-2300	58 (2.283)	49-57-3003	76 (2.992)
49-57-0900	23 (.906)	49-57-1629	41 (1.614)	49-57-2313	59 (2.323)	49-57-3050	77 (3.031)
49-57-0941	24 (.945)	49-57-1650	42 (1.654)	49-57-2373	60 (2.362)	49-57-3100	78 (3.071)
49-57-1004	25 (.984)	49-57-1691	43 (1.693)	49-57-2400	61 (2.402)	49-57-3123	79 (3.110)
49-57-1030	26 (1.024)	49-57-1754	44 (1.732)	49-57-2425	62 (2.441)	49-57-3200	80 (3.150)
49-57-1066	27 (1.063)	49-57-1780	45 (1.772)	49-57-2450	63 (2.480)	49-57-3300	85 (3.346)
49-57-1090	28 (1.102)	49-57-1816	46 (1.811)	49-57-2503	64 (2.520)	49-57-3600	90 (3.543)
49-57-1129	29 (1.142)	49-57-1840	47 (1.850)	49-57-2563	65 (2.559)	49-57-3753	95 (3.740)
49-57-1191	30 (1.181)	49-57-1879	48 (1.890)	49-57-2600	66 (2.598)	49-57-3900	100 (3.937)

#3 MORSE TAPER ARBOR FOR BALL DRIVE QUIK-LOK STEEL HAWG CUTTERS



CATALOG NUMBER
49-57-0014



QUICK CHANGE TANG DRIVE STEEL HAWG CUTTERS

FOR USE WITH QUICK CHANGE ARBOR ASSEMBLIES. (See page 53).

For use with 4245 (See page 52).

These durable carbide-tipped cutters penetrate metals three times faster, with less pressure and better results than twist drills. Quick Change Steel Hawg Cutters require no prepunching or pilot holes, cut accurately, minimize stock removal and leave a reamlike finish. Available in 25 sizes, from 1/2" to 2" diameters as shown below. All cutters have a maximum cutting depth of 1".

CATALOG NUMBER	DIAMETER	CATALOG NUMBER	DIAMETER	CATALOG NUMBER	DIAMETER
49-57-0251	1/2"	49-57-1064	1-1/16"	49-57-1627	1-5/8"
49-57-0564	9/16"	49-57-1127	1-1/8"	49-57-1689	1-11/16"
49-57-0626	5/8"	49-57-1189	1-3/16"	49-57-1752	1-3/4"
49-57-0689	11/16"	49-57-1252	1-1/4"	49-57-1814	1-13/16"
49-57-0752	3/4"	49-57-1314	1-5/16"	49-57-1877	1-7/8"
49-57-0814	13/16"	49-57-1377	1-3/8"	49-57-1939	1-15/16"
49-57-0877	7/8"	49-57-1439	1-7/16"	49-57-2002	2"
49-57-0939	15/16"	49-57-1502	1-1/2"		
49-57-1002	1"	49-57-1564	1-9/16"		



ONE PIECE STEEL HAWG CUTTERS

1/2" Cutting Depth

Sizes 11/16" and 13/16"

Recommended for use with MILWAUKEE Electromagnetic Drill Presses. For hand held applications see page 48.

CATALOG NUMBER	DIAMETER
49-57-8068	11/16"
49-57-8081	13/16"