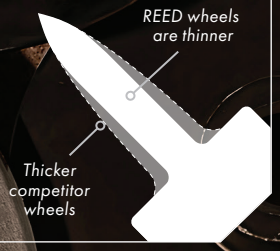
PIPE TOOLS & VISES
SINCE 1896

CUTTER WHEELS

DESIGNED FOR PERFORMANCE

Thinner is better! REED wheels cut easier and more precisely with less burr.



REED CUTTER WHEELS

All REED cutter wheels are made from high shock-resistant tool steel, while competitive wheels are made from carbon steel or still lower quality tool steel. By using this higher quality, raw material, REED cutter wheels can be made thinner and can therefore cut pipe more easily and leave less burr. Also, because of their higher quality, certified material, only REED wheels can be heat-treated for the perfect balance between hardness and toughness to make the wheels resist breakage and last longer.

REED pioneered the development of wheels for plastic pipe and today has the widest variety and highest quality wheels for various types and wall thicknesses of plastic pipe and tubing.

REED offers the largest cutter wheel line for all types of pipe, tubing and conduit. REED wheels are the best value for use in REED cutters, or in the cutters of any other manufacturer.

MORE HIGH QUALITY WHEELS FOR MORE CUTTERS AND BRANDS THAN ANY OTHER MANUFACTURER!

REED
Pipe Tools & Vises
Since 1896

REED 2-Pack Replacement Cutter Wheels

Catalog No.	Item Code	Standard Pack*	REED Cutter	Blade Exposure		Application
				in	mm	
FOR TUBING CUTTERS - METAL						
2PK-TCKCW	63376	1	TC3SL; TC5075SLR; TCK50SLR; TCK75SLR; TC1SLR; TC50SL; TC75SL; TC1SL; TC50SLR; TC75SLR; TC1SLR	0.101	2.6	Copper; CTS; CPVC
2PK-OSS	63655	1	TC1Q; TC1.6Q; TC2Q; T10; T15; T20	0.160	4.1	Stainless Steel
2PK-OCSST-2	63659	1	TC1.6Q; TC1.6RGT; TC2Q; TC2QRGT	0.281	7.1	CSST Tubing
2PK-O	63660	1	TC1Q; TC1.6Q; TC2Q; T10; T15; T20; RT15T1; RT15T2; RT15T3; RTC1.1;RTC1.4	0.180	4.6	Copper; Aluminum; Brass; Steel Tubing
2PK-32633	63661	1	MC1	0.127	3.2	Copper; Aluminum; Brass; Steel Tubing
2PK-75015	63662	1	TC11; TC17	0.125	3.2	Copper; Aluminum; Brass; Steel Tubing
2PK-75046	63663	1	TC11; TC17	0.125	3.2	Stainless Steel
2PK-30-40	63665	1	TC3Q; TC4Q; TC5Q; TC6Q; TC8Q	0.250	6.4	Copper; Aluminum; Brass; Steel Tubing
2PK-345T	63666	1	MC2	0.146	3.7	Copper; Aluminum; Brass
2PK-R4546	63668	1	MC2	0.146	3.7	Steel; Stainless Steel
2PK-R2558	63670	1	TC3Q; TC4Q; TC5Q; TC6Q; TC8Q	0.188	4.8	Muffler Systems Tubing
2PK-30-40SS	63671	1	TC3Q; TC4Q; TC5Q; TC6Q; TC8Q	0.160	4.1	Stainless Steel
2PK-73505	63690	1	TC14; MC3	0.170	4.3	Copper; Aluminum; Brass; Steel Tubing
2PK-73515	63691	1	TC14	0.170	4.3	Stainless Steel Only
FOR TUBING CUTTERS - PLASTIC						
2PK-TC56QPP-R	64159	1	TC5Q; TC6Q; TC8Q	0.744	18.9	PP-R including Aquatherm®; CPVC
2PK-OP2	64180	1	TC1Q; TC1.6Q; TC2Q; T10; T15; T20	0.255	6.5	ABS; PE; PEX; PP; PEX/AL/PEX
2PK-1-2PVC	64184	1	TC1Q; TC1.6Q; TC2Q; T10; T15; T20	0.255	6.5	ABS; PVC; CPVC; PVDF
2PK-R5272	64186	1	TC6Q; TC8Q	0.295	7.5	PVC; ABS-Standard Wall
2PK-30-40P	64190	1	TC3Q; TC4Q; TC5Q; TC6Q	0.343	8.7	ABS; PE; PP
2PK-680PVC	64192	1	TC6Q; TC8Q	0.575	14.6	PVC-Standard & Heavy Wall; CPVC
2PK-3-6PVC	64194	1	TC3Q; TC4Q; TC5Q; TC6Q	0.377	9.6	ABS; PVC; CPVC - Standard Wall & 4" Heavy Wall
2PK-6QP	64198	1	TC3Q; TC4Q; TC5Q; TC6Q; TC8Q	0.555	14.0	Thick Wall PE
2PK-80P	64199	1	TC6Q; TC8Q	0.750	19.1	ABS; PE; HDPE
FOR PIPE CUTTERS - METAL						
2PK-R1032/S	63532	1	5301PD; 5401TMSO	0.450	11.4	Steel; Stainless Steel up to Schd 80
2PK-2RBS	63612	1	2-1; 2-4WG; 2-3; 2-4; 5401TMSO; 5301PD	0.300	7.6	Steel; Stainless Steel; Galvanized Steel
2PK-2RBHD	63613	1	2-1; 2-4WG; 2-3; 2-4; 5401TMSO; 5301PD	0.296	7.5	HD for Steel; Stainless Steel; Galvanized Steel
2PK-3RG	63616	1	4-1; 4-3; 4-4; 4-4WG	0.399	10.1	Steel; Stainless Steel
2PK-3RGCI	63617	1	4-1; 4-3; 4-4; 4-4WG	0.285	7.2	Cast Iron; Ductile Iron
2PK-2RBCI	63624	1	2-1; 2-3; 2-4; 2-4WG; H21/2	0.154	3.9	Cast Iron; Ductile Iron

*Standard Pack in this section refers to 2 individual wheels per package.

REED Replacement Cutter Wheels

Catalog No.	Item Code	Standard Pack	REED Cutter	Blade Exposure		Application
				in	mm	
FOR TUBING CUTTERS - METAL						
TCKCW	03376	12	TC3SL; TC5075SLR; TCK50SLR; TCK75SLR; TC1SLR; TC50SL; TC75SL; TC1SL; TC50SLR; TC75SLR; TC1SLR	0.101	2.6	Copper; CTS; CPVC
OSS	03655	12	TC1Q; TC1.6Q; TC2Q; T10; T15; T20	0.160	4.1	Stainless Steel
OCSST-2	03659	12	TC1.6Q; TC1.6QRGT; TC2Q; TC2QRGT	0.281	7.1	CSST Tubing
O	03660	12	TC1Q; TC1.6Q; TC2Q; T10; T15; T20; RT15T1; RT15T2; RT15T3; RTC1.1;RTC1.4	0.180	4.6	Copper; Aluminum; Brass; Steel Tubing
32633	03661	12	MC1	0.127	3.2	Copper; Aluminum; Brass; Steel Tubing
75015	03662	12	TC11; TC17	0.125	3.2	Copper; Aluminum; Brass; Steel Tubing
75046	03663	12	TC11; TC17	0.125	3.2	Stainless Steel
30-40	03665	12	TC3Q; TC4Q; TC5Q; TC6Q; TC8Q	0.250	6.4	Copper; Aluminum; Brass; Steel Tubing
345T	03666	12	MC2	0.146	3.7	Copper; Aluminum; Brass
R4546	03668	12	MC2	0.161	4.1	Steel; Stainless Steel
R2558	03670	12	TC3Q; TC4Q; TC5Q; TC6Q; TC8Q	0.188	4.8	Muffler Systems Tubing
30-40SS	03671	12	TC3Q; TC4Q; TC5Q; TC6Q; TC8Q	0.250	6.4	Stainless Steel Tubing
73505	03690	12	TC14; TC166; MC3	0.170	4.3	Copper; Aluminum; Brass; Steel Tubing
73515	03691	12	TC14; TC166	0.170	4.3	Stainless Steel Only

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REED Replacement Cutter Wheels

Catalog No.	Item Code	Standard Pack	REED Cutter	Blade Exposure		Application
				in	mm	
FOR TUBING CUTTERS - PLASTIC						
TC56QPP-R	04159	12	TC5Q; TC6Q; TC8Q	0.744	18.9	PP-R including Aquatherm®; CPVC
OP2	04180	12	TC1Q; TC1.6Q; TC2Q; T10; T15; T20	0.255	6.5	ABS; PE; PEX; PP; PEX/AL/PEX
1-2PVC	04184	12	TC1Q; TC1.6Q; TC2Q; T10; T15; T20	0.255	6.5	ABS; PVC; CPVC; PVDF
30-40P	04190	12	TC3Q; TC4Q; TC5Q; TC6Q	0.343	8.7	ABS; PE; PP
680PVC	04192	12	TC6Q; TC8Q	0.575	14.6	PVC-Standard & Heavy Wall; CPVC
3-6PVC	04194	12	TC3Q; TC4Q; TC5Q; TC6Q	0.377	9.6	ABS; PVC; CPVC - Standard Wall & 4" Heavy Wall
6QP	04198	12	TC3Q; TC4Q; TC5Q; TC6Q; TC8Q	0.550	14.0	Thick Wall PE
80P	04199	12	TC6Q; TC8Q	0.750	19.1	ABS; PE; HDPE
FOR PIPE CUTTERS						
R1032/S	03532	12	5301PD; 5401TMSO	0.450	11.4	Steel; Stainless Steel to Schd 80
2RBS	03612	12	2-1; 2-4WG; 2-3; 2-4; 5301PD; 5401TMSO	0.300	7.6	Steel; Stainless Steel; Galvanized Steel
2RBHD	03613	12	2-1; 2-4WG; 2-3; 2-4; 5301PD; 5401TMSO	0.296	7.5	HD for Steel; Stainless Steel; Galvanized Steel
2RBCI	03624	12	2-1; 2-4WG; 2-3; 2-4; H21/2	0.154	3.9	Cast Iron
3RG	03616	4	4-1; 4-3; 4-4; 4-4WG	0.399	10.1	Steel; Stainless Steel
3RGCI	03617	4	4-1; 4-3; 4-4; 4-4WG	0.285	7.2	Cast Iron; Ductile Iron
FOR HINGED PIPE CUTTERS						
HS21/2	03502	4	H21/2	0.312	7.9	Steel; Stainless Steel; Copper
HS4	03504	4	H4; LCRC4	0.320	8.1	Steel; Stainless Steel
HSI4	03505	4	H4	0.275	7.0	Steel; Stainless Steel; Cast Iron; Ductile Iron
HS6	03506	4	H6	0.390	9.9	Steel; Stainless Steel; Copper
HSI6-8	03507	4	H6; H8	0.350	8.9	Steel; Stainless Steel; Cast Iron; Ductile Iron
HS8-12	03508	4	H8; H12	0.450	11.4	Steel; Stainless Steel
HX21/2	03510	4	H21/2	0.383	9.7	Steel; Stainless Steel; Schd 80
HX4	03512	4	H4; LCRC4	0.383	9.7	Steel; Stainless Steel; Schd 80
HX6	03514	4	H6	0.476	12.1	Steel; Stainless Steel; Schd 80
HX8	03516	4	H8; H12	0.567	14.4	Steel; Stainless Steel; Schd 80
HXX8	03518	4	H8; H12	0.682	17.3	Steel; Stainless Steel; Schd 100
HI4	03522	4	H4; LCRC4	0.258	6.6	Cast Iron; Ductile Iron
HI6	03524	4	H6; H8; H12	0.410	10.4	Cast Iron; Ductile Iron
H6PSE5	03525	4	H6; H8; H12	0.400	10.2	Steel; Cast Iron; Ductile Iron
2RBCI	03624	12	2-1; 2-4WG; 2-3; 2-4; H21/2	0.154	3.9	Cast Iron
FOR ROTARY PIPE CUTTERS						
RCS8-36	03530	4	LCRC8; LCRC12; LCRC16; RC20; RC24; RC30; RC36; RC42	0.635	16.1	Steel; Stainless Steel
RCI8-30	03535	4	LCRC8; LCRC12; LCRC16; RC20; RC24; RC30; RC36; RC42	0.500	12.7	Cast Iron; Ductile Iron (manual)
RCX*	03550	4	LCRC8; LCRC12; LCRC16; RC20; RC24; RC30; RC36; RC42	0.800	20.3	Heavy Wall Steel; Stainless Steel

**Requires: one set (8) of RC8-30XR rollers (93222) when using RCX wheels.*

REED Replacement Cutter Wheels by Manufacturer

Manufacturer Cutter No.	Mfr. Wheel	REED Catalog No.	REED Item Code	Std. Pack	Blade Exposure		Application
					in	mm	
GASTITE®							
RT15T1; RT15T3; RT15T2; T15T1; T15T2		0	03660	12	0.180	4.6	Copper; Aluminum; Brass; Steel Tubing; CSST
IMPERIAL EASTMAN®							
127-F/FA/FB; TC1050; 227-FA	S32633	32633	03661	12	0.127	3.2	Copper; Aluminum; Brass; Steel
TC1000; TC1020; 374; 312-FC/FB; 274-FC/FB; 174-F	S75015	75015	03662	12	0.125	3.2	Copper; Aluminum; Brass; Steel Tubing
TC1000; TC1020; 374; 312-FC/FB; 274-FC/FB; 174-F	S75046	75046	03663	12	0.125	3.2	Stainless Steel
LENOX®							
21010TC118; 21011TC138; 21012TC134	21017TCW158C	0	03660	12	0.180	4.6	Copper; Aluminum; Brass; Steel Tubing
21010TC118; 21012TC134; 21011TC138; 21013TC258	21015TCW158SS	OSS	03655	12	0.160	4.1	Stainless Steel
21013TC258	21016TCW158P	1-2PVC	04184	12	0.255	6.5	ABS; PVC; CPVC; PVDF
SWAGELOK®							
MS-TC-308	MS-TCW-308	OSS	03655	12	0.160	4.1	Stainless Steel

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REED Replacement Cutter Wheels by Manufacturer

Manufacturer Cutter No.	Mfr. Wheel	REED Catalog No.	REED Item Code	Std. Pack	Blade Exposure		Application
					in	mm	
RIDGID®							
50	M-50	R2558	03670	12	0.188	4.8	Muffler Systems Tubing
10; 15; 20	E-1240	OSS	03655	12	0.160	4.1	Stainless Steel
10; 15; 20	E-1240	O	03660	12	0.180	4.6	Copper; Aluminum; Brass; Steel
10; 15; 20	F-158	O	03660	12	0.180	4.6	Copper; Aluminum; Brass; Steel
101; 103; 104; 105; 118; 150; 150L; 131; 132; 151; 152; 153; 205	E-3469	345T	03666	12	0.146	3.7	Copper; Aluminum; Brass
105; 150; 150L; 131; 132; 151; 152; 153; 205	E-4546	R4546	03668	12	0.161	4.1	Steel; Stainless Steel
131P; 132P; 151P; 152P; 153P; 205P	E-5272	R5272	04186	12	0.295	7.5	PVC; ABS-Standard Wall
134P; 136P; 154P; 156P	E-702	680PVC	04192	12	0.575	14.6	PVC - Standard & Heavy Wall; CPVC
134P; 136P; 154P; 156P	E-2157	6QP	04198	12	0.550	14.0	Thick Wall PE
136P; 156P	E-2880	8OP	04199	12	0.750	19.1	ABS; PE; HDPE
1A; 2A; 42A; 202; 300; 360; 820; 364; 732; 300; 535	E-1032S	R1032/S	03532	12	0.450	11.4	Steel; Stainless Steel up to Schd 80
1A; 2A; 42A; 202; 360; 820; 364; 732	F-514	2RBS	03612	12	0.300	7.6	Steel; Stainless Steel: Galvanized Steel
1A; 2A; 42A; 202; 360; 820; 364; 732	F-3	2RBHD	03613	12	0.296	7.5	HD for Steel; Stainless Steel: Galvanized Steel
1A; 2A; 42A; 202; 360; 820; 364; 733	F-3S	2RBHD	03613	12	0.296	7.5	HD for Steel; Stainless Steel: Galvanized Steel
1A; 2A; 42A; 206; 360; 820; 364; 732	F-119	2RBCI	03624	12	0.154	3.9	Cast Iron
30; 40; 106; 108; 109; 133; 134; 136; 154; 156	E-2191	30-40	03665	12	0.250	6.4	Copper; Aluminum; Brass; Steel Tubing
30; 40; 106; 108; 109; 133; 134; 136; 154; 156	E-2558	30-40	03665	12	0.250	6.4	Copper; Aluminum; Brass; Steel Tubing
30; 40; 106; 108; 109; 133; 134; 154; 136; 156	E-2558	R2558	03670	12	0.188	4.8	Muffler Systems Tubing
30P; 40P; 106; 108; 109P; 133P; 134P; 136P; 154P; 156P	E-5299	3-6PVC	04194	12	0.377	9.6	ABS; PVC; CPVC - Standard & 4" Heavy Wall
30P; 40P; 106; 108; 109P; 133P; 134P; 154P; 136P; 156P	E-5299	30-40P	04190	12	0.343	8.7	ABS; PE; PP
30P; 40P; 133P; 134P; 136P; 154P; 156P	E-2156	30-40P	04190	12	0.343	8.7	ABS; PE; PP
3S; 4S; 44S; 466S; 466C; 466HWS; 468C; 468S; 468HWS; 472C; 472S; 472HWS; 764 Steel	F-229	3RG	03616	4	0.399	10.1	Steel; Stainless
3S; 4S; 44S; 466S; 466C; 466HWS; 468C; 468S; 468HWS; 472C; 472S; 472HWS; 764 Steel	F-229S	3RG	03616	4	0.399	10.1	Steel; Stainless
3S; 4S; 44S; 466S; 466C; 466HWS; 468C; 468S; 468HWS; 472C; 472S; 472HWS; 764	F-515	3RG	03616	4	0.399	10.1	Steel; Stainless Steel
42A; 202; 360; 820; 364; 732	E-1032	R1032/S	03532	12	0.450	11.4	Steel; Stainless Steel up to Schd 80
466; 468; 472; 1224	E-1962	3RGCI	03617	4	0.285	7.2	Cast Iron; Ductile Iron
466C; 466S; 466HWS; 468C; 468S; 468HWS; 472C; 472S; 472HWS	E-3186	R3186	03526	4	0.680	17.3	Steel; Ductile Iron Heavy Wall
ARMSTRONG®							
1T; 2T; 2TA		2RBS	03612	12	0.300	7.6	Steel; Stainless Steel: Galvanized Steel
1T; 2T; 2TA		2RBHD	03613	12	0.296	7.5	HD for Steel; Stainless Steel; Galvanized Steel
4A		3RG	03616	4	0.399	10.1	Steel; Stainless Steel
4A		3RGCI	03617	4	0.285	7.2	Cast Iron; Ductile Iron
WHEELER-REX®							
95041	8050	HS4	03504	4	0.320	8.1	Steel; Stainless Steel
95041	8078	HS4	03504	4	0.320	8.1	Steel; Stainless Steel
95061	8052	HS6	03506	4	0.390	9.9	Steel; Stainless Steel; Copper
95081; 95121	8054	HS8-12	03508	4	0.450	11.4	Steel; Stainless Steel
	8002	HX21/2	03510	4	0.383	9.7	Steel; Stainless Steel; Schd 80
95041	8051	HI4	03522	4	0.258	6.6	Cast Iron; Ductile Iron
95061; 95081; 95121	8053	HI6	03524	4	0.410	10.4	Cast Iron; Ductile Iron
95061; 95081; 95121	8076	H6PSE5	03525	4	0.400	10.2	Steel; Cast Iron; Ductile Iron
	8839	RCS8-36	03530	4	0.635	16.1	Steel; Stainless Steel
	8838	RCI8-30	03535	4	0.500	12.7	Cast Iron; Ductile Iron
9590	8001	2RBHD	03613	12	0.296	7.5	HD for Steel; Stainless Steel: Galvanized Steel
2690; 4690	8004	3RG	03616	4	0.399	10.1	Steel; Stainless Steel
9290; 9291	8012	OSS	03655	12	0.160	4.1	Stainless Steel
9290; 9291	8015	O	03660	12	0.180	4.6	Copper; Aluminum; Brass; Steel Tubing
	8021	30-40	03665	12	0.250	6.4	Copper; Aluminum; Brass; Steel Tubing
9490	8025	30-40	03665	12	0.250	6.4	Copper; Aluminum; Brass; Steel Tubing
	8034	345T	03666	12	0.146	3.7	Copper; Aluminum; Brass
	8045	R4546	03668	12	0.161	4.1	Steel; Stainless Steel
90735; 90728; 90750	8071	73505	03690	12	0.170	4.3	Copper; Aluminum; Brass; Steel Tubing
	8065	OP2	04180	12	0.255	6.5	ABS; PE; PEX; PP; PEX/AL/PEX
	8036	30-40P	04190	12	0.343	8.7	ABS; PE; PP
	8037	3-6PVC	04194	12	0.377	9.6	ABS; PVC; CPVC - Standard Wall & 4" Heavy Wall