



SERVICE PARTS LIST

BULLETIN NO.
54-47-CCPT

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS	REVISED BULLETIN	DATE
Cordless M12 and M18 ForceLogic™ Press Tools		June 2019
CAT. NO. 2473-20, 2673-20, 2673-20L, 2773-20, 2773-20L	WIRING INSTRUCTION	

Milwaukee Electric Tool: Force Logic™ Press Tool

**M12 #2473-20, M18 #2673-20, M18 #2673-20L, M18 #2773-20,
M18 #2773-20L and their applicable Jaws**

**Due to the combination of hydraulics and electronics in this tool,
service can only be performed at this Milwaukee factory Central Repair Center:**

**MILWAUKEE ELECTRIC TOOL Central Repair
1401 Sycamore Avenue • Greenwood, MS 38930-7108**

Please send your tool directly to this location for service.

If you have questions please contact Milwaukee Product Service at:

Product Technical Support via phone at: 262.783.8642

Or

Via email at: [METProductSupport @milwaukeetool.com](mailto:METProductSupport@milwaukeetool.com)

COPPER		STAINLESS STEEL	
2473-20	M12™ ForceLogic™ Press Tool - No Jaws	2673-20L	M18™ ForceLogic™ Press Tool - No Jaws
2473-22	M12™ ForceLogic™ Press Tool - 1/2"-1" Kit	2673-22L	M18™ ForceLogic™ Press Tool - 1/2"-1" Kit
2673-20	M18™ ForceLogic™ Press Tool - No Jaws	2773-20	M18™ ForceLogic™ Press Tool - No Jaws
2673-22	M18™ ForceLogic™ Press Tool - 1/2"-2" Kit	2773-20L	M18™ ForceLogic™ Long Throw Press Tool
2773-20	M18™ ForceLogic™ Press Tool - No Jaws	2773-22L	M18™ ForceLogic™ Press Tool - 1/2"-1" Kit
49-16-2690	ForceLogic™ Press Ring - 2-1/2"-4" Kit	49-16-2691	ForceLogic™ SS Press Ring - 1-1/2"-2" Kit
49-16-2650	M18™ 1/2" Jaw	49-16-2690S	ForceLogic™ Press Ring - 1-1/2"-2" Kit
49-16-2651	M18™ 3/4" Jaw	49-16-2650S	M18™ 1/2" Stainless Steel Jaw
49-16-2652	M18™ 1" Jaw	49-16-2651S	M18™ 3/4" Stainless Steel Jaw
49-16-2653	M18™ 1-1/4" Jaw	49-16-2652S	M18™ 1" Stainless Steel Jaw
49-16-2654	M18™ 1-1/2" Jaw	49-16-2654S	M18™ Stainless Steel 1-1/2" Ring
49-16-2655	M18™ 2" Jaw	49-16-2655S	M18™ Stainless Steel 2" Ring
49-16-2656	M18™ 2-1/2" Ring	49-16-2659S	M18™ Adapter Jaw
49-16-2657	M18™ 3" Ring	49-15-0415	Side Handle Component of the 49-16-2691 SS Press Ring Kit
49-16-2658	M18™ 4" Ring	BLACK IRON PIPE	
49-16-2659	M18™ Ring Jaw	2673-20L	M18™ ForceLogic™ Long Throw Press Tool
49-16-2450	M12™ 1/2" Jaw	2773-20L	M18™ ForceLogic™ Long Throw Press Tool
49-16-2451	M12™ 3/4" Jaw	49-16-2696	M18™ 1/2"-1" Black Iron Jaw Kit
49-16-2452	M12™ 1" Jaw	49-16-2697	M18™ 1/2"-2" Black Iron Jaw Kit
49-16-2453	M12™ 1-1/4" Jaw	49-16-2650B	M18™ 1/2" Black Iron Pipe Jaw
		49-16-2651B	M18™ 3/4" Black Iron Pipe Jaw
		49-16-2652B	M18™ 1" Black Iron Pipe Jaw
		49-16-2653B	M18™ 1-1/4" Black Iron Press Ring
		49-16-2654B	M18™ 1-1/2" Black Iron Press Ring
		49-16-2655B	M18™ 2" Black Iron Press Ring
		49-16-2698	M18™ 4" IPS XL Ring Kit for 2773-20L
		49-16-2656B	M18™ 2-1/2" IPS Ring
		49-16-2657B	M18™ 3" IPS Ring
		49-16-2658B	M18™ 4" IPS Ring
		49-16-2450B	M12™ 1/2" BIP Jaw
		49-16-2451B	M12™ 3/4" BIP Jaw

Disassembly is not recommended
and could void the warranty.