

# EDGE TREATMENT & GROOVING BITS



## Chamfer Bits

### USE IN



Table Router Hand Router

### APPLICATION

Creates a uniform chamfer on the edge of any work piece to add character, while retaining crisp geometric lines. #40-094 makes 16-sided pieces and #40-098 makes 12-sided pieces. Chamfer size easily adjusts by changing the height of the bit.

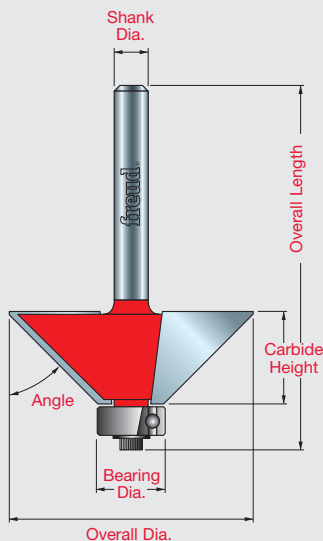
### MATERIALS



Hardwood Softwood MDF



Plywood Laminate



| ITEM NUMBER | OVERALL DIA. | BEARING DIA. | CARBIDE HEIGHT | ANGLE   | SHANK DIA. | OVERALL LENGTH |
|-------------|--------------|--------------|----------------|---------|------------|----------------|
| 40-094      | 7/8"         | 1/2"         | 1"             | 11-1/4° | 1/2"       | 2-3/4"         |
| 40-098      | 1"           | 1/2"         | 1"             | 15°     | 1/2"       | 2-7/8"         |
| 40-100      | 23/32"       | 1/2"         | 1/2"           | 15°     | 1/4"       | 2-3/16"        |
| 40-101      | 1-1/4"       | 1/2"         | 7/8"           | 22-1/2° | 1/2"       | 2-5/8"         |
| 40-102      | 15/16"       | 1/2"         | 1/2"           | 25°     | 1/4"       | 2-3/16"        |
| 40-104      | 1-11/32"     | 1/2"         | 1/2"           | 45°     | 1/4"       | 2-3/16"        |
| 40-106      | 1-3/4"       | 1/2"         | 5/8"           | 45°     | 1/4"       | 2-3/16"        |
| 40-114      | 1-5/8"       | 3/8"         | 5/8"           | 45°     | 1/2"       | 2-9/16"        |
| 40-118      | 2-1/2"       | 1/2"         | 1"             | 45°     | 1/2"       | 2-7/8"         |
| 40-202      | 1-11/32"     | 1/2"         | 3/4"           | 30°     | 1/4"       | 2-1/4"         |
| 40-206      | 1-11/32"     | 1/2"         | 3/4"           | 30°     | 1/2"       | 2-3/4"         |



40-094



40-098



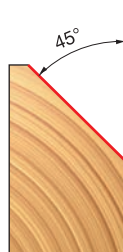
40-100



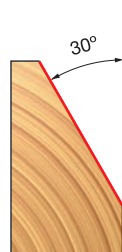
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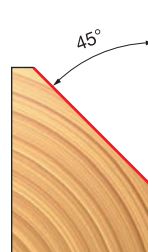
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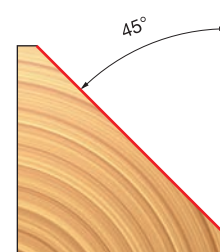
40-104



40-202 / 40-206



40-106 / 40-114



40-118