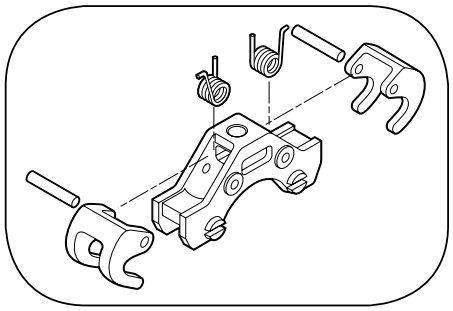
PIPE TOOLS & VISES
SINCE 1896

Hinged Cutters

Replacement Parts

Crosshead Assembly



20

H6SHH, H8SHH, and H12SHH use alternate #2 Lower Yoke and #21 Helper Handle, neither shown.

Reference chart on reverse side

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QUALITY & Service that Last a Lifetime

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Parts List

Ref. No.	Description	H2-1/2 Item Code	H4 Item Code	H6 / H6SHH Item Code	H8 / H8SHH Item Code	H12 / H12SHH Item Code	Qty
1	Upper Yoke	93150	93151	93152	93153	93154	1
2	Lower Yoke	93120	93121	93122	93123	93124	1
3	Crosshead	93135	93136	93137	93138	93139	1
4	Handle & Screw	93125	93126	93127	93128	93128	1
5	Latch	93115	93116	93117	93117	93117	1
6	Guide	93043	93046	93049	93049	93049	2
7	Crosshead Locknut	93140	93141	93142	93143	93143	1
8	Set Screws	40083	40090	40090	40090	40090	2
9	Guide Spring	40341	40035	40036	40036	40036	2
10	Latch Spring	40046	40030	40030	40030	40030	1
11	Thrust Washer	93044	93010	93052	93052	93052	1
12	Wheel Pin	93310	93310	93112	93112	93112	4
13	Guide Pin	30030	30030	30013	30013	30013	2
14	Latch Pin	93019	93018	93018	93018	93018	1
15	Lower Yoke Pin	93181	93008	93008	93008	93008	1
16	Locknut	30179	30143	30143	30143	30143	1
17	Hinge Bolt	93155	93146	93156	93156	93156	1
18	Handle Grips	Not Used	40196	40197	40197	40197	2
19	Cutter Wheel	See **Cutter Wheel Reference Chart** below					
20	Crosshead Assembly	93130	93131	93132	93133	93134	1
21	Helper Handle*	—	—	97219*	97219*	97219*	1

**Used only on H6SHH, H8SHH and H12SHH*

Cutter Wheel Reference Chart

Cutter Wheel Item Code	Catalog No.	Quantity	Hinged Cutter	Application
03502	HS21/2	4	H21/2	Steel; Stainless Steel
03504	HS4	4	H4	Steel; Stainless Steel
03505	HSI4	4	H4	Steel; Stainless Steel; Cast Iron; Ductile Iron
03506	HS6	4	H6	Steel; Stainless Steel
03507	HSI6-8	4	H6; H8	Steel; Stainless Steel; Cast Iron; Ductile Iron
03508	HS8-12	4	H8; H12	Steel; Stainless Steel
03510	HX21/2	4	H21/2	Steel; Stainless Steel; Schd 80
03512	HX4	4	H4	Steel; Stainless Steel; Schd 80
03514	HX6	4	H6	Steel; Stainless Steel; Schd 80
03516	HX8	4	H8; H12	Steel; Stainless Steel; Schd 80
03518	HXX8	4	H8; H12	Steel; Stainless Steel; Schd 100
03522	HI4	4	H4	Cast Iron; Ductile Iron
03524	HI6	4	H6; H8; H12	Cast Iron; Ductile Iron
03525	H6PSE5	4	H6; H8; H12	Steel; Cast Iron; Ductile Iron
03574	HSB4	4	H4	Steel; Stainless Steel (ball bearing)
03576	H6B6	4	HS	Steel; Stainless Steel (ball bearing)
03578	HSB8-12	4	H8; H12	Steel; Stainless Steel (ball bearing)
03624	2RBCI	4	H21/2	Cast Iron; Ductile Iron