

# Die Heads

## Manual Threaders – Models 00-R, 12-R, 11-R & 00-RB



**North American Standards**

	Catalog No.									
	Nominal Pipe Size (in.)									
	1/8	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2	
<b>Model No. 00-R</b>										
<b>(NPT)</b>										
Alloy RH	36875	36880	36885	36890	36895	36900	-	-	-	
High-Speed RH	36935	36940	36945	36950	36955	36960	-	-	-	
High-Speed for Stainless Steel RH	36965	36970	36975	36980	36985	36990	-	-	-	
<b>(NPSM)</b>										
Alloy RH	36995	37000	37005	37010	37015	37020	-	-	-	
API High-Speed	-	-	83435	68775	68780	-	-	-	-	
<b>Model No. 12-R</b>										
<b>(NPT)</b>										
Alloy RH	37375	37380	37385	37390	37395	37400	37405	37410	37415	
High-Speed LH	-	-	-	37435	37440	37445	37450	37455	37460	
High-Speed RH	37465	37470	37475	37480	37485	37490	37495	37500	37505	
High-Speed for Stainless Steel RH	37510	37515	37520	37525	37530	37535	37540	37545	37550	
High-Speed for PVC RH	-	-	-	83460	83465	-	83475	83480	83485	
High-Speed for Plastic Coated Pipe	-	-	-	51857	51862	51867	51872	51877	51882	
Alloy for IMC RH	-	-	-	92690	92695	92700	92705	92710	92715	
<b>(NPSM)</b>										
Alloy RH	37555	37560	37565	37570	37575	37580	37585	37590	37595	
<b>Model No. 11-R</b>										
<b>(NPT)</b>										
Alloy RH	37025	37030	37035	37040	37045	37050	37055	20923	20943	
High-Speed RH	37095	37100	37105	37110	37115	37120	-	20928	20948	
High-Speed for Stainless Steel RH	-	37135	37140	-	-	37155	37160	-	-	
<b>(NPSM)</b>										
Alloy RH	37165	37170	37175	37180	37185	37190	37195	20938	20958	
	1/4	5/16	3/8	7/16	1/2	9/16	5/8	3/4	7/8	1
<b>Model No. 00-RB</b>										
<b>(UNC)</b>										
Alloy RH	37610	37615	37620	37625	37630	37635	37640	37645	37650	37655
Alloy LH	-	-	-	37675	-	-	-	37695	-	-
<b>(UNF)</b>										
Alloy RH	37710	37715	37720	37725	37730	37735	37740	37745	-	37755
Alloy LH	-	-	-	-	37780	37785	37790	37795	37800	37805

Unless highlighted, all die heads come complete with selected dies and are set at the factory.  
 ■ Highlighted die heads require assembly with supplied dies.  
 All matched threader/sets include die heads, ratchet assembly, ratchet handle and specified dies.



See page 4.12



For 418 Oiler, see page 4.12